



APPLICATIONS

Eni Aster L is a special mineral fluid recommended for honing, lapping and grinding of ferrous and non-ferrous metals.

It is also used for machining of small components of steel, aluminium, copper and their alloys.

CUSTOMER ADVANTAGES

- Low tendency to form mist and foam
- Good detergent power on the grinding tools, rapid settlement of the dust
- High corrosion protection of the workpieces and the machine tool

SPECIFICATIONS AND APPROVALS

- ISO 6743/7 MHB

CHARACTERISTICS

Properties	Method	Unit of Measure	Typical
Appearance	APM 27	-	limpid
Density at 15°C	ASTM D 4052	kg/m ³	890
Viscosity at 40°C	ASTM D 445	mm ² /s	10.0
Flash point (COC)	ASTM D 92	°C	145
Pour point	ASTM D 97	°C	-40
Copper corrosion	ASTM D 130	-	1b





WARNINGS

- Perform compatibility test in case of topping up of different product.
- Further information on the product are available on the Material Safety Data Sheet.



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